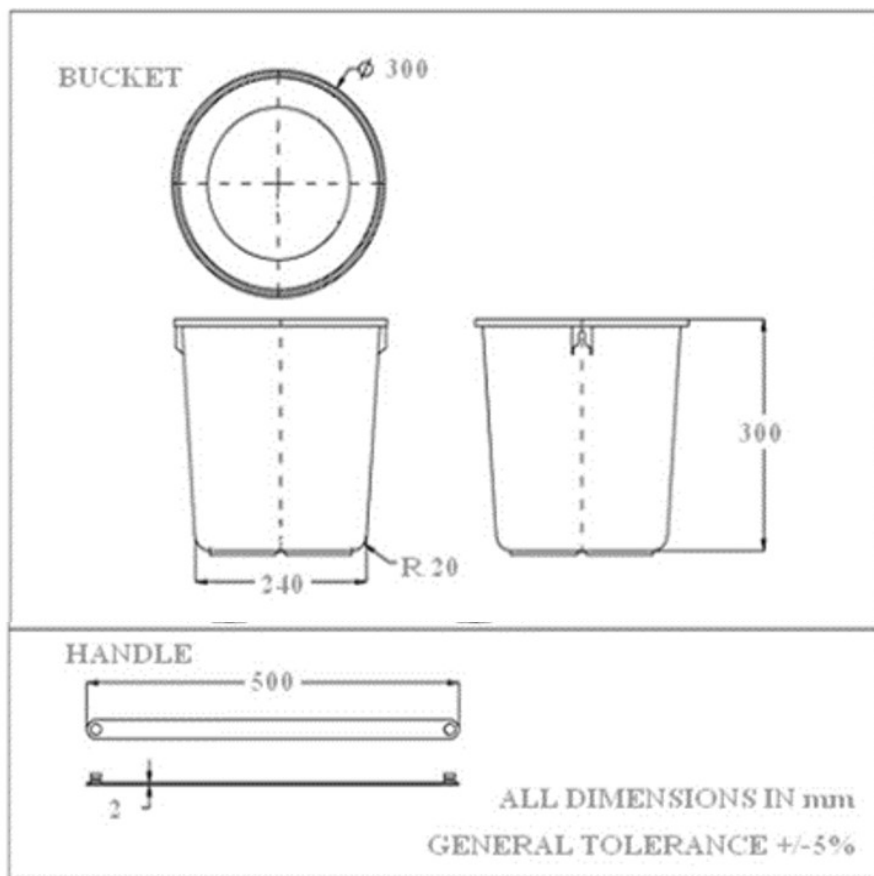


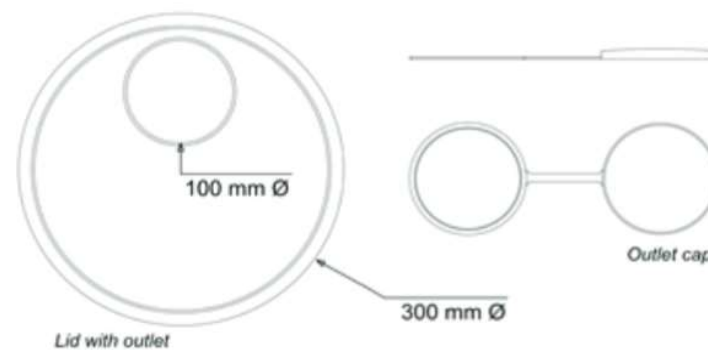
|                                                                                        |                              |                                 |                                                                                                                                                                                                                                                                                   |     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                   |
|----------------------------------------------------------------------------------------|------------------------------|---------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------|
|                                                                                        | Status                       | VALIDATED                       | <div>Unified Technical Specifications: Bucket 14L, Plastic, with clip-on cover</div> <div>Option A: Oxfam Bucket</div> <div>Option B: Oxfam Jerry Bucket</div>                                                                                                                    |     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <div><div>QSE</div><div>WORKING GROUP</div></div> |
|                                                                                        | Date                         | 28/04/2026                      |                                                                                                                                                                                                                                                                                   |     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                   |
|                                                                                        | Version                      | 1                               |                                                                                                                                                                                                                                                                                   |     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                   |
| Nonconformities classification: Critical: <b>C</b> ; Major: <b>M</b> ; Minor: <b>m</b> |                              |                                 | The <b>Quality, Social and Environmental Working Group</b> (ICRC, IFRC, IOM, MSF, UNHCR, UNICEF, and UNHRD) promotes Unified Technical Specifications, joint action, and innovation to improve the quality, sustainability, and ethical procurement of humanitarian relief items. |     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                   |
|                                                                                        | Characteristics              | Non conformities classification | QC type                                                                                                                                                                                                                                                                           | AQL | Requirements                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                   |
| Parcels                                                                                | Marking on the parcel        | <b>m</b>                        | Ok/Nok                                                                                                                                                                                                                                                                            | 6,5 | Marking expected (printed on the carton): "20 Buckets 14L, plastic". No logo of the supplier allowed.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                   |
|                                                                                        | Parcel sealing               | <b>m</b>                        | Ok/Nok                                                                                                                                                                                                                                                                            | 6,5 | Parcel well sealed with large adhesive tape (50 mm mini).                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                   |
|                                                                                        | Parcel quality               | <b>m</b>                        | Ok/Nok                                                                                                                                                                                                                                                                            | 6,5 | Boxes of export quality minimum 5 ply with reinforced corner to withstand stacking to 4m high on pallet at the base of the pile, without any damages (carton grooves must be in the vertical direction).                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                   |
|                                                                                        | Packing                      | <b>m</b>                        | Ok/Nok                                                                                                                                                                                                                                                                            | 6,5 | The packing must guaranty that the buckets will not be pressed one in other to avoid blocking the buckets together. Items will not be wrapped in single use plastics                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                   |
|                                                                                        | Content                      | <b>m</b>                        | Ok/Nok                                                                                                                                                                                                                                                                            | 6,5 | 20 buckets and lids, with clipped on handles.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                   |
|                                                                                        | Manufacturing                | <b>C</b>                        | Ok/Nok                                                                                                                                                                                                                                                                            | 0   | Heavy-duty plastic bucket, stackable and round, with handle, clipped cover and an outlet with a cap attached to the lid.<br>Manufacturing process: injection moulding.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                   |
|                                                                                        | Material                     | <b>C</b>                        | Ok/Nok                                                                                                                                                                                                                                                                            | 0,0 | Bucket, lid, and cap to be manufactured of food grade HDPE (high density polyethylene), and LDPE (low density polyethylene), OR: food grade Copolymer Polypropylene (PP). The plastic handle does not need to be food grade. Food grade must be certified from competent /accredited laboratory as per EN 1186-3-9 and regulation EU 2020/1245 in force from 23 sept 2020 (no toxic elements, no migration of heavy metals)<br>If recycled raw materials:<br>- For PCR-PE/PP, presence of FDA certificate and GRS certificate mandatory<br>- For PIR-PE/PP presence of GRS certificate mandatory.<br>If handle made of PCR it does not require the FDA certificate.                                      |                                                   |
|                                                                                        | Recycled content             |                                 |                                                                                                                                                                                                                                                                                   |     | Depending on the terms of the contract, using material from recycled origin can be either mandatory or preferred. As described by the Circular Plastic Alliance of the EU commission in EN 45557 and the US Federal Trade Commission Green Guides in accordance with ISO14021 principles, recycled plastic includes post-industrial recycled (PIR) and post-consumer recycled (PCR), it excludes reworked material. In this last case, even though using waste from the same production is accepted, it does not count as material from recycled origin. Note that PCR is preferred to PIR.                                                                                                              |                                                   |
|                                                                                        | Material: Overall migration  | <b>C</b>                        | Ok/Nok                                                                                                                                                                                                                                                                            | 0,0 | Overall migration- simulants representing aqueous foods EN 1186- Immersion (A) + Regulation 10/2011/CE.<br>Overall migration < (or = )10 mg/dm2.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                   |
|                                                                                        | Material: Specific migration | <b>C</b>                        | Ok/Nok                                                                                                                                                                                                                                                                            | 0   | Specific migration of 7 heavy metals on plastics simulants representing aqueous foods EN 13130-1 Regulation10/2011/CE:<br>Barium <0.1 mg / kg; Cobalt <0.05 mg / kg; Copper <5 mg / kg; Iron <48 mg / kg; Lithium <0.6 mg / kg; Manganese <0.6 mg / kg; Zinc <25mg / kg;                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                   |
|                                                                                        | Lid and attached clip-on cap | <b>C</b>                        | Ok/Nok                                                                                                                                                                                                                                                                            | 0   | Option A: Oxfam Bucket; A tight-fitting lid with a clip-on cap attached to the lid. The lid can be taken off for periodic cleaning.<br>Option B: Oxfam Jerry Bucket; A tight-fitting lid with a clip-on cap attached to the lid. The lid cannot be easily taken off, the periodic cleaning can be done through the 100mm cap opening, without removing the lid.                                                                                                                                                                                                                                                                                                                                          |                                                   |
|                                                                                        | Tap                          | <b>C</b>                        | Ok/Nok                                                                                                                                                                                                                                                                            | 0   | On request (as per contract) each bucket comes with a loose, sturdy plastic tap, stored at the bottom of each bucket during shipment. At the destination, the tap can be inserted into the designated hole* in the bucket from the outside and secured by tightening the lock nut from the inside. The tap and its connection must be leak tight.<br>*The hole for the tap installation should remain intended but not drilled, punched, or otherwise poked until the bucket is delivered to the end user. Likewise, for the drop test, the bucket should reach the laboratory without a pre-poked tap installation hole, and the drop test should be conducted without the tap installed on the bucket. |                                                   |

|                                                    |          |             |     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
|----------------------------------------------------|----------|-------------|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Handle                                             | <b>C</b> | Ok/Nok      | 0   | A strong durable plastic handle with an ergonomic grip, flat shape, which brings comfort to the user's hand. Handle length 500mm +/-5%                                                                                                                                                                                                                                                                                                                                                      |
| Capacity                                           | <b>M</b> | Measurement | 4,0 | Minimum 14 litres.                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Weight bucket                                      | <b>m</b> | Measurement | 6,5 | Minimum weight, PE: 600 g PP: 550 g                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Weight lid + cap                                   | <b>m</b> | Measurement | 6,5 | Minimum weight, PE: 150 g PP: 140 g                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Weight handles                                     | <b>m</b> | Measurement | 6,5 | Minimum weight, PE: 30 g PP: 27 g                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Bucket height                                      | <b>M</b> | Measurement | 4,0 | Minimum 285 mm, maximum 315 mm                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Bucket top diameter                                | <b>M</b> | Measurement | 4,0 | External diameter: Minimum 285 mm, maximum 315 mm.                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Bottom diameter                                    | <b>M</b> | Measurement | 4,0 | External diameter: Minimum 228 mm, maximum 252 mm.                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Cap opening diameter                               | <b>M</b> | Measurement | 4,0 | Option A: Oxfam Bucket; Internal diameter: Minimum 45 mm, maximum 55 mm<br>Option B: Oxfam Jerry Bucket; Internal diameter: Minimum 95 mm, maximum 105 mm                                                                                                                                                                                                                                                                                                                                   |
| Reinforced ridge on the base                       | <b>M</b> | Ok/Nok      | 4,0 | Reinforced bottom ridge to prevent scraping of the base. The bottom must be smooth and spike-free.                                                                                                                                                                                                                                                                                                                                                                                          |
| Reinforced top to prevent ovaling                  | <b>M</b> | Ok/Nok      | 4,0 | Reinforced top to prevent ovaling and other deformation.                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Curved inside base to wall join for easy cleaning. | <b>M</b> | Ok/Nok      | 4,0 | Curved inside base to wall join to prevent dirt accumulation and for easy cleaning, with a radius of 20mm +/-5%                                                                                                                                                                                                                                                                                                                                                                             |
| Attached clip-on cap                               | <b>M</b> | Ok/Nok      | 4,0 | Clip-on cap attached to the lid.                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Colour                                             | <b>m</b> | Ok/Nok      | 6,5 | Bucket: white. Lid and handle: As per contract.                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Bucket marking                                     | <b>m</b> | Ok/Nok      | 6,5 | Manufacturer identification, manufacturing month and year, and type of plastic identification symbol moulded on the bucket.                                                                                                                                                                                                                                                                                                                                                                 |
| General quality                                    | <b>M</b> | Ok/Nok      | 4,0 | No holes, tears and sharp edges. Smooth and clean surface finish with no spikes. All colours to be homogeneous. Shape of the lid to be flat (no residual stress shrinkage).                                                                                                                                                                                                                                                                                                                 |
| Handle folding test                                | <b>M</b> | Ok/Nok      | 4,0 | The handle must resist folding flat on the lid, pushed competly on the left end, and pushed completly on the right end, one time each side.                                                                                                                                                                                                                                                                                                                                                 |
| Handle bending test                                | <b>M</b> | Ok/Nok      | 4,0 | The handle must resist to the bending test (bending up and down 100 times to the maximum extend of the handle, without lid).                                                                                                                                                                                                                                                                                                                                                                |
| Handle traction test                               | <b>C</b> | Ok/Nok      | 0   | The handle must also resists to 28kg traction in normal usage position.                                                                                                                                                                                                                                                                                                                                                                                                                     |
| Flexibility test                                   | <b>M</b> | Ok/Nok      | 4,0 | The bucket must get back its original shape without damage after applying a pressure on the two sides of top rim to make them touch one another in the middle. Instruction: Measure original diameter of top rim and apply pressure on the two sides of top rim to make them touch one another in the middle and release. After one hour, measure the diameter of top rim.<br>Requirement: Bucket should not show any damage, measured diametre to be similar +/- 10% to original diameter. |
| Lid test                                           | <b>M</b> | Ok/Nok      | 4,0 | The bucket filled with 14L water or 2cm below the top must resist one fall on the side without opening (no lid off after one fall on the side)                                                                                                                                                                                                                                                                                                                                              |
| Drop test                                          | <b>C</b> | Ok/Nok      | 0   | The bucket filled with 14L water or 2cm below the top and closed with lid, must resist without damage to 2 consecutive vertical drops from 2m high from bucket bottom to smooth flat concrete floor.<br>Requirement: Bucket should not break. Remark: lid opening and deformation without breakage will not be considered as fail.                                                                                                                                                          |

Oxfam Bucket and Jerry Bucket



Oxfam Jerry Bucket, lid + cap



Oxfam Bucket, lid + cap

